

# Work Order ID 50505



Page 1

July 10, 2009 2:55:24 PM

Item ID: D206-781-561KIV

Accept



Setup Start



Revision ID: A-PROTO

Stop



Item Name: Rear Overhead-Ivory

Start Date: 07/13/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 07/17/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 09-07-10 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D407-781

D-PROTO

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-781-561KIV CHG001

N/A

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

ENGINEERING  
APPROVAL  
USED  
FOR  
ENG'G  
TESTING  
09.07.21



# Work Order ID 50505

July 10, 2009 2:55:24 PM

Page 2

Item ID: D206-781-561KIV

Accept

Revision ID: A-PROTO

Item Name: Rear Overhead-Ivory

Start Date: 07/13/2009 Start Qty: 1.00

Required Date: 07/17/2009 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
Packaging	<del>Memo</del>	0.00							
Packaging	<del>Identify and pack for shipping as per PPP D206-781-561</del>								
	<del>Location: _____</del>								
	<del>PPP Rev: _____</del>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Eng's testing  
09.07.21

09.07.22 Prototype

close on R D030 JUL

24-07-09  
Saved in  
Rel 0303.A JUL



# Picklist Print

July 10, 2009 2:55:23 PM

Page 1

Work Order ID: 50505

Parent Item: D206-781-561KIVRevA-PROTO

Parent Item Name: Rear Overhead-Ivory

Comments:

Start Date: 07/13/2009

Required Date: 07/17/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

ALS4632-80

Purchased

No

110

Each

77.0000

4.0000

Insert

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

77

17841

77

AN525-10R24

Purchased

No

110

Each

184.0000

4.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

184

109238

184

D3831-KIVRevA-  
PROTO

Manufactured

No

110

Each

0.0000

1.0000

Rear Overhead, LH

D3831-2KIVRevA-  
PROTO

Manufactured

No

110

Each

0.0000

1.0000

Rear Overhead, RH

D3962-KIVRevA-  
PROTO

Manufactured

No

110

Each

0.0000

1.0000

Rear Overhead Corner, LH

17841 40 06/17/17

1129238 40 06/17/16

B50495

B50496

B50498



# Picklist Print

Page 2

July 10, 2009 2:55:23 PM

Work Order ID: 50505

Parent Item: D206-781-561KIVRevA-PROTO

Parent Item Name: Rear Overhead-Ivory

Start Date: 07/13/2009

Required Date: 07/17/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3962-2KIVRevA- PROTO		Manufactured	No			110	Each	0.0000	1.0000			
Rear Overhead Corner, RH												
D3963-1KIVRevA- PROTO		Manufactured	No			110	Each	0.0000	2.0000			
Light Cover												
D3963-3KIVRevA- PROTO		Manufactured	No			110	Each	0.0000	2.0000			
Light Cover												
D3967-1KIVRevA- PROTO		Manufactured	No			110	Each	0.0000	1.0000			
Rear Overhead, Center												
MS20604-AD3W4		Purchased	No			110	Each	0.0000	32.0000			
Rivet												
MS21059L06		Purchased	No			110	Each	8.0000	16.0000			
Nutplate												

B50499

B50500

NOT REQ'D RH 09.07.21

B50497

NOT REQ'D RH 09.07.21

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13131

8

8

m 13131 (80) 10/9/14

July 10, 2009 2:55:23 PM

Shop Packet Print

Page 2





# Picklist Print

Page 3

July 10, 2009 2:55:23 PM

Work Order ID: 50505

Parent Item: D206-781-561KIVRevA-PROTO

Parent Item Name: Rear Overhead-Ivory

Comments:

Start Date: 07/13/2009

Required Date: 07/17/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

NAS388-6-12P		Purchased	No			110	Each	88.0000	16.0000			
--------------	--	-----------	----	--	--	-----	------	---------	---------	--	--	--



Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

88

111310

88

NAS388-6-8P		Purchased	No			110	Each	61.0000	24.0000			
-------------	--	-----------	----	--	--	-----	------	---------	---------	--	--	--



Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

61

111439

61

NAS391B6P		Purchased	No			110	Each	99.0000	40.0000			
-----------	--	-----------	----	--	--	-----	------	---------	---------	--	--	--



Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

99

110221

99

M111310 (16X) P09/17/10

M111439 (24X) P09/17/10

M110221 (40X) P09/17/10

July 10, 2009 2:55:23 PM

Shop Packet Print

Page 3



# Picklist Print

Page 4

July 10, 2009 2:55:23 PM

Work Order ID: 50505

Parent Item: D206-781-561KIVRevA-PROTO

Parent Item Name: Rear Overhead-Ivory



Comments:

Start Date: 07/13/2009

Required Date: 07/17/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS98DD3-68 		Purchased	No			110	Each	58.0000	<u>4.0000</u>			
SPACER												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	58	
110983	58	

110983 (4X) 09/17/10(1)

+ MS21059L06 6 Nutplate M112255  
 + MS20426403-6 12 Rivet M105055

account  
accounted  
for  
on mat'l  
requisition form  
Rly  
09.07.22

July 10, 2009 2:55:23 PM

Shop Packet Print

Page 4



# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-781 / D407-781 (JOB # RD0303JUL)

Job #: \_\_\_\_\_

Date: 09.07.08

Product Name: Interior Trim Panels

Requested By: PH

Design Manager Approval: [Signature]

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3831-1KIV	thermo	Rear Overhead, LH	09.06.12	Y	09.07.13	#50495	
1	D3831-2KIV	thermo	Rear Overhead, RH	09.06.12	Y	09.07.13	#50496	
1	D3967-1KIV	thermo	Rear Overhead, Center	09.06.24	Y	09.07.13	#50497	
1	D3962-1KIV	thermo	Rear Overhead Corner, LH	09.06.18	Y	09.07.13	#50498	
1	D3962-2KIV	thermo	Rear Overhad Corner, RH	09.06.18	Y	09.07.13	#50499	
1	D3963-1KIV -3KIV	thermo	Light Cover, LH	09.06.22	Y	09.07.13	#50500 #50502	
1	D3964-1KIV -3KIV	thermo	Light Cover w/ ducts, LH	09.06.22	Y	09.07.13	#50503 #50501	
1	D3800-1-100-1500	PURCH	Loop Strip				#50504	
1	D206-781-561	KIV SF	Rear Overhead Kit	09.05.27	N	09.07.13	Need Work Order #50505	

	2	D3930-1	CLIP
	2	D3931-1	ANGLE
	4	MS35207-262	SCREW
	8	AN960C10L	WASHER
	8	MS21042L3	NUT
18	8	MS24694S50	SCREW

## D206-781-511/-513 UTILITY KITS

Qty -511	Qty -513	Part Number	Description
X		D206-781-511	UTILITY KIT
	X	D206-781-513	UTILITY KIT W/ (ACS)
1		D206-781-541	CREW CABIN OVERHEAD
	1	D206-781-543	CREW CABIN OVERHEAD W/ DUCT
1	1	D206-781-551	VERTICAL TUNNEL KIT
1		D206-781-561	REAR OVERHEAD KIT
	1	D206-781-563	REAR OVERHEAD KIT (ACS)
1	1	D206-781-571	HAT BIN KIT

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
07.07.08 *Ref*

## D206-781-541/-543/-545/-551/-561/-563/-571 KITS

Qty -541	Qty -543	Qty -545	Qty -551	Qty -561	Qty -563	Qty -571	Part Number	Description
X							D206-781-541	CREW CABIN OVERHEAD
	X						D206-781-543	CREW CABIN OVERHEAD W/ DUCT
		X					D206-781-545	ROTOR BRAKE PANEL
			X				D206-781-551	VERTICAL TUNNEL KIT
				X			D206-781-561	REAR OVERHEAD KIT
					X		D206-781-563	REAR OVERHEAD KIT W/ DUCT
						X	D206-781-571	HAT BIN KIT
	1						D3844-041	OVERHEAD PANEL W/ DUCT, LH
	1						D3844-042	OVERHEAD PANEL W/ DUCT, RH
1							D3844-1	OVERHEAD PANEL, LH
1							D3844-2	OVERHEAD PANEL, RH
1	1						D3958-1	PANEL
		1					D3961-1	ROTOR BRAKE PANEL
6	6						NAS388-6-8P	SCREW
		4					NAS388-6-12P	SCREW
6	6	4					NAS391B6P	WASHER
2	2						NAS388-6-8P	SCREW
2	2						NAS391B6P	WASHER
		4					ALS4-632-80	INSERT
			1				D3828-1	VERTICAL TUNNEL, LOWER LH
			1				D3828-2	VERTICAL TUNNEL, LOWER RH
			1				D3830-1	VERTICAL TUNNEL, UPPER LH
			1				D3830-2	VERTICAL TUNNEL, UPPER RH
			1				D3959-041	VERTICAL TUNNEL, AFT CENTER
			1				D3970-1	COVER W/ FLASHLIGHT HOLDER
			1				D3802-1-600	SEAL
			2				NAS388-6-8P	SCREW
			6				AN525-10R16	SCREW
			2				NAS391B6P	WASHER
			6				MS21059L3	NUTPLATE
			12				MS20426AD3-8	RIVET
			2				ALS4-632-80	INSERT

• COPYRIGHT © 2008 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **D**

Date: 09.05.27

				1	1		D3831-1	REAR OVERHEAD, LH
				1	1		D3831-2	REAR OVERHEAD, RH
				1			D3967-1	REAR OVERHEAD, CENTER
					1		D3967-041	REAR OVERHEAD W/ DUCT, CENTER
				1	1		D3962-1	REAR OVERHEAD CORNER, LH
				1	1		D3962-2	REAR OVERHEAD CORNER, RH
				24	24		NAS388-6-8P	SCREW
				24	24		NAS391B6P	WASHER
				1	1		D3971-1	INSERT
				1	1		D3971-2	INSERT
				4	4		ALS4-632-80	INSERT
				4	4		AN525-10R24	SCREW
				4	4		NAS43DD3-68	SPACER
				2			D3963-1	LIGHT COVER
				2			D3963-3	LIGHT COVER
					2		D3964-1	LIGHT COVER W/ DUCTS
					2		D3964-3	LIGHT COVER W/ DUCTS
				16	16		MS21059L06	NUTPLATE
				32	32		MS20604AD3W4	RIVET
				16	16		NAS388-6-12P	SCREWS
				16	16		NAS391B6P	WASHER
						1	D3850-1	HAT BIN
						6	D3851-1	DOUBLER
						4	AN525-10R8	SCREW

5.4 BELL 407

2 2

D3800-1-100-150 LOOP STRIP

D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
2	D3800-1-100-300	LOOP STRIP
2	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
09-07-08

D407-781-025 FLOOR PROTECTOR KIT (PASSENGER CABIN)

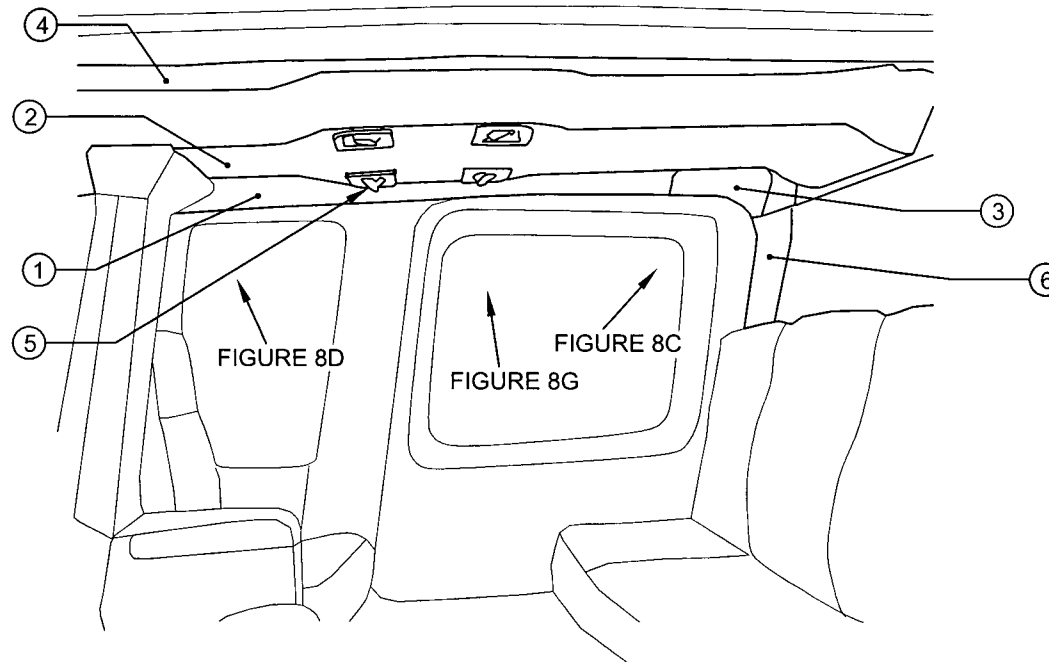
Qty -025	Part Number	Description
X	D407-781-025	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3940-1	FLOOR PROTECTOR, PASSENGER
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
2	AN525-10R6	SCREW

• COPYRIGHT © 2008 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D

Date: 09.05.27



- ① D3831-2 REAR OVERHEAD, RH SHOWN  
D3831-1 REAR OVERHEAD, LH OPPOSITE
- ② D3967-1 REAR OVERHEAD, CENTER OR  
D3967-041 REAR OVERHEAD W/DUCT, CENTER
- ③ D3962-2 REAR OVERHEAD CORNER, RH SHOWN  
D3962-1 REAR OVERHEAD CORNER, LH SHOWN
- ④ D3971-1 INSERT, LH SHOWN  
D3971-2 INSERT, RH OPPOSITE
- ⑤ D3963-1/-3 LIGHT COVER OR  
D3964-1/-3 LIGHT COVER W/DUCTS
- ⑥ D3850-1 HAT BIN

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
09-07-03 *PLH*